

# Genuine



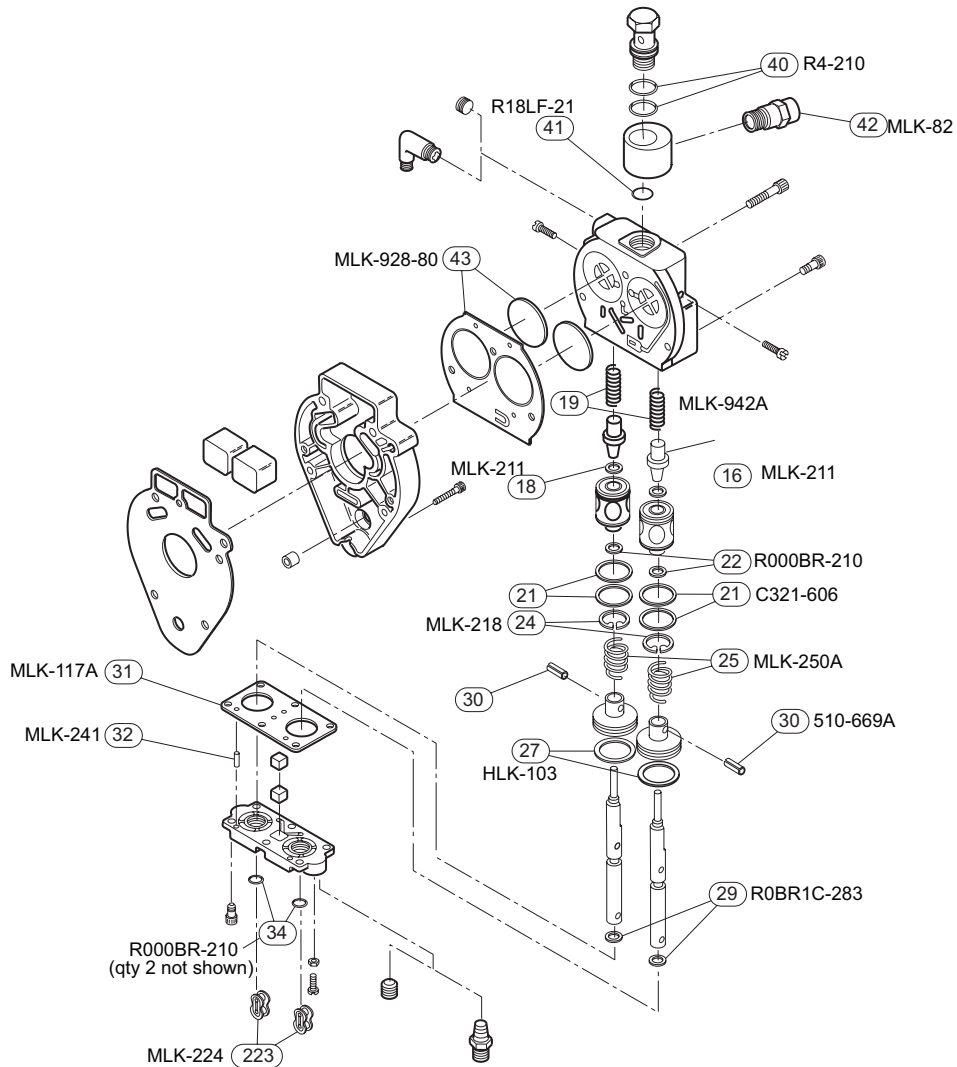
## Service Kit for HLK and MLK Air Hoists Part Number MLK-VCK1

Thank you for purchasing Genuine Ingersoll Rand parts

Only allow **Ingersoll Rand** trained technicians to perform maintenance on this product. For additional information contact **Ingersoll Rand** factory or nearest Distributor. **Use in conjunction with appropriate Product Information, Maintenance and Safety Manuals. Manuals can be downloaded from [www.irtechpubs.com](http://www.irtechpubs.com)**

The use of other than genuine **Ingersoll Rand** replacement parts will result in safety hazards, decreased performance and increased maintenance and will invalidate all warranties.

### Kit Assembly Parts Drawing



(Dwg. TPA1155)

## Kit Assembly Parts List

Item No.	Description of Part	Total Qty	Part Number	Item No.	Description of Part	Total Qty	Part Number
---	Product Safety Manual (not included in kit)	1	MHD56295	27	Piston Seal	2	HLK-103
				29	Piston Shaft Seal	2	R0BR1C-283
---	Parts, Installation, Maintenance Manual (not included in kit)	1	P6554	30	Piston Retaining Pin	2	510-669A
				31	Gasket	1	MLK-117A
---	Parts, Installation, Maintenance Manual (not included in kit)	1	P6587	32	Valve Chest Cover Pin	2	MLK-241
				34	Valve Seat Shaft Seal	1	R000BR-210
16	Up Valve Seal	1	MLK-211	40	Swivel Inlet Seal	2	R4-210
18	Down Valve Seal	1	MLK-211	41	Swivel Inlet Gasket	1	R18LF-21
19	Valve Spring	2	MLK-942A	42	Inlet Strainer	1	MLK-82
21	Valve Seat Seal	4	C321-606	43	Valve Chest Gasket	2	MLK-928-80
22	Valve Seat Shaft Seal	1	R000BR-210	223	Pendant Link	2	MLK-224
24	Valve Seat Retainer	2	MLK-218	335	Valve Seat Shaft Seal	2	R000BR-210
25	Piston Spring	2	MLK-250A				

**NOTE:** Item numbers reflect parts in kit, all other parts are for placement of kit parts and are not provided as part of this kit.