



## BHS BOP Handling Systems & HA2 Hoist Kit Usage Guide

This guide is intended to provide **Ingersoll Rand's** service intervals for HA2 hoist and associated trolley models. Hoist and trolley should only be repaired by **Ingersoll Rand** certified service centers which are authorized to perform service on **Ingersoll Rand** equipment. The service usage classifications outlined below is from ASME B30.16.

**Notes:**

1. The information on this page may differ or conflict with information contained in your particular product manuals for this unit. This document serves as an updated addendum to your product manuals, and should be used as guidance when conflicting information exists.
2. Perform an annual load test for all applications.

**Table 1. Service Usage Classifications**

	<b>Severe</b>	<b>Heavy</b>	<b>Normal</b>
<b>Typical Use (Operating Time)</b>	Daily to Weekly	Weekly to Monthly	Monthly
<b>HA2-012, HA2-025, HA2-037 and HA2-050</b>	5 years	5 years	6 years
<b>Certification Interval – BOP Hoist Handling System</b>	5 years	5 years	5 years

**Table 2. Kit Usage Intervals**

<b>Kit CCN</b>	<b>Kit Description</b>	<b>Service or Replacement Interval</b>
71391304	Service Kit: Hoist Motor	Service as needed
47536020001	Service Kit: Hoist Brake	
47536546001	Service Kit: Hoist Control Valve	
47539327001	Service Kit: Trolley Piston Motor	
71035281	Service Kit: Trolley Control Valve	
71035323	Service Kit: Trolley Drive	
47539376001	Certification Kit: HA2-025 Hoist	Certification at 5 year intervals or as needed
47539372001	Certification Kit: HA2-037 Hoist	
47539337001	Certification Kit: HA2-050 Hoist	

**Note:** Re-certification of BOP systems are handled through encompass program. Please contact [MH-support@irco.com](mailto:MH-support@irco.com) for the price and availability.

